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OPTIONAL STOP key is lighted. (See Page 13 of the OPERATOR'S MANUAL.). M08 - PUNCH DELAY START M09 - PUNCH DELAY CANCEL When "M08" is read, the hit rate is changed from standard to low until "M09" or "G50" is read. Use "M08" when the sum of worksheet thickness and the formed height is more than 4.5 mm (0.18"). "M08 ...

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